## **Digital Printer Operator - Signs**

### The Role:

Responsible for the operation of Flatbed and Roll to Roll UV printer and cutting equipment; Canon and Zund machinery, to manufacture commercial and bespoke signage. Complete audits as requested and contribute to the annual stock check. Working as part of the signs operations team and providing full operational support to all areas of the business.

# **Key Responsibilities:**

### **Production**

- Responsible for the manufacturing of commercial and bespoke signage using the Canon flatbed printing machine, working with the Supervisor ensuring the machine is utilised to maximum capacity.
- Laminating and vinyl cutting operations. Mounting and laying up vinyl to various substrates.
- CNC router operation, operating a seamless manufacture process from print to cut.

### Commercial

- Maintain accurate stock levels within the system by ensuring orders are picked accurately.
- Report stock issues and highlight where customer orders could potentially be delayed.
- Complete stock audits as requested, feeding back to the Supervisor and Quality Team.
- Support the business during annual stock checks.

## **Health and Safety**

- Complete tasks in accordance with the risk assessments, notify the Supervisor of any potential noncompliance. Report accidents and near misses using the correct methods.
- Ensure the correct PPE is used in the depot at all times.
- Maintain excellent levels of housekeeping, ensure areas are free from waste and trip hazards etc
- Complete routine checks and cleaning process for equipment used as required.

### Quality

- Ensure works are carried out in accordance with processes.
- Contribute to continuous improvement by providing suggestions and feedback to Team Leaders and Management.
- Work to agreed timescales updating the Supervisor on progress. Maintain good communication with Team Leaders and Management at all times.
- All orders are to be wrapped, banded and packaged as per delivery method.

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# **Key measures & targets:**

- Utilisation of equipment
- · Quality of Canon and Zund area and maintenance of equipment
- Waste reduction

# **Key relationships:**

- Signs Supervisor and Team Leader
- Sign Operations Team

# **Person Specification:**

The successful candidate is likely to meet all of the following criteria:

### **Essential**

- Previous experience within the sign print industry, specifically with large format/wide format signage using a wide range of substrates
- Knowledge of flatbed and roll to toll UV printers; Oce Arizona etc
- Experience in mounting, laminating, cutting and weeding
- Attention to detail and ability to follow process
- · Ability to work well within a team, offering support to others

## **Desirable**

Forklift licence

### **Benefits:**

As well as offering a competitive salary, remuneration for this role includes flexible benefits, which provides a range of guaranteed benefits including but not limited to:

- 5% Company pension contribution
- Life Assurance at 2 x notional salary
- Single persons private medical cover
- Permanent Health Cover

# **About BCS Group:**

BCS Group, a subsidiary of Barhale Holdings Plc, is a privately-owned company. We are a leading supplier of safety and construction products and services that has depots in both the Midlands and Scotland. We pride ourselves on providing a first-class service to all our customers, ensuring the right product or solution is delivered to the right location on time. With over 5,000 items within our core range, BCS Group can fulfil any order and ensure it is delivered direct via our own dedicated transport fleet or those of our partners.

**Manufacturing:** Our capabilities include standard and bespoke signage, labels, temporary and permanent road traffic signs and bespoke steel fabrication/installation which includes foot bridges, walkways, flooring, guardrails, ladders and tunnelling products.

CF820-51 Version 1 Page 2 of 3 **Extensive Stock Range:** Distributor of leading industry brands in PPE & clothing, traffic management, safety & lifting and site equipment products. These include Bollé, Pulsar, Globus, Rock Fall, Progarm, Portwest, Melba Swintex, Oxford Plastics, JSP, Nissen, Carters, Orafol, Crowcon, Radiodetection, Dräger, Ridgegear, and Plant Nappy.

**Safety Equipment Servicing:** Specialist safety & lifting repair, calibration and inspection since 1999. We have our own purpose-built maintenance and calibration facility for gas detection, cable avoidance, breathing apparatus and lifting equipment which along with our fully equipped mobile calibration unit is where all maintenance and repairs are carried out. Our staff are trained and fully qualified in maintenance, calibration and inspection of a full range of specialist safety & lifting equipment.

**Our People:** With a direct work force philosophy, the company culture is driven by our core values, which describes how we act day-to-day. We ensure all your needs are met through our national call centre and dedicated account management.

**Triple Accreditation:** ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 and ISO 50001:2011 standards, which means our customers can have complete confidence that we have an ongoing commitment to be a safe, efficient and responsible partner.

# How to apply:

Please send your current CV and covering email outlining your suitability for the role and quoting the reference number to vacancies@bcsgroup.co.uk

We are an equal opportunities employer. We are determined that no job applicant or employee receives less favourable treatment on the grounds of sex, pregnancy or maternity, gender re-assignment, sexual orientation, religion or belief, marriage or civil partnership, age, race or disability. All information will remain confidential to Barhale and will be handled in accordance with the requirements of the Data Protection Act.